



Rundstahl blankgezogen bzw. geschält

DIN EN 10277-2/-3/-4/-5, Toleranz nach DIN EN 10278 h11/h9/h6, Stablänge 3-4 bzw. 6-7 m.

Güte/ Abmessung mm	2,0	2,5	3,0	3,5	4,0	4,5	5,0	5,5	6,0	6,5	7,0	7,5	7,95	8,0	8,5
ESP65 (16MnCr5+Pb+C)															o
16MnCr(S)5+C					o				+	o	o				+
42CrMo(S)4+QT+C							o		o						+
100Cr6+AC+C															+

Güte/ Abmessung mm	9,0	9,5	9,52	10,0	10,1	10,5	11,0	12,0	12,5	13,0	14,0	14,3	15,0	16,0	17,0
ESP65 (16MnCr5+Pb+C)				+			+	o			o		o	+	
16MnCr(S)5+C	o			+			o	+		+	+		+	+	o
42CrMo(S)4+QT+C				+			+	+		o	+		+	+	o
100Cr6+AC+C				+			+			o	+			+	o

Güte/ Abmessung mm	17,5	18,0	19,0	19,5	20,0	21,0	22,0	22,5	23,0	24,0	25,0	26,0	27,0	28,0	29,0
ESP65 (16MnCr5+Pb+C)		o	o		o		+					o			
16MnCr(S)5+C/+SH		+	o		+	o	+		o	o	+	+		+	
42CrMo(S)4+QT+C/+SH		+	+		+	o	+			+	+	+	o	+	
100Cr6+AC+SH		+			+		+				+			+	

Güte/ Abmessung mm	30,0	32,0	33,0	34,0	35,0	36,0	37,0	38,0	39,0	40,0	41,0	42,0	43,0	44,0
ESP65 (16MnCr5+Pb+C)	o	o		o		o				o		o		
16MnCr(S)5+C/+SH	+	+	o	o	+	+				+		+		
42CrMo(S)4+QT+C/+SH	+	+		o	+	+		+		+		+		
100Cr6+AC+SH	+	+			+					o				

Güte/ Abmessung mm	45,0	46,0	47,0	48,0	50,0	51,0	52,0	53,0	54,0	55,0	56,0	58,0	60,0	62,0
ESP65 (16MnCr5+Pb+C)	o				o					o			o	
16MnCr(S)5+C/+SH	+			+	+					o		+	+	
42CrMo(S)4+QT+C/+SH	+			+	+		o			+	o		+	
100Cr6+AC+SH	o				o								o	

Güte/ Abmessung mm	63,0	64,0	65,0	70,0	72,0	75,0	78,0	80,0	85,0	90,0	95,0	100	105	110
ESP65 (16MnCr5+Pb+C)			o			o		o						
16MnCr(S)5+C/+SH			+	o										
42CrMo(S)4+QT+C/+SH			+	+			+		+					o
100Cr6+AC+SH														

Kolbenstangen 20MnV6/ C45E

hartverchromt, Chromschichtstärke 25 +/- 5 µ, Toleranz f7/f8, Stablänge 3-4 bzw. 6-7 m.

Güte/ Abmessung mm	6,0	8,0	10,0	12,0	14,0	15,0	16,0	18,0	20,0	22,0	24,0	25,0	28,0	30,0
20MnV6/C45E	o	o	+	+	+	+	+	o	+	+	o	+	o	+

Güte/ Abmessung mm	32,0	35,0	40,0	45,0	50,0	55,0	60,0	70,0	80,0	90,0	100			
20MnV6/C45E	+	+	+	+	o	o	o	o	o	o				

+ aus Lagervorrat o aus freibleibendem Werksvorrat